



PROPRIETARY

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NOTES

1. BREAK SHARP EDGES .003"-.012"
2. HEAT TREAT PER AMS-H-6875
3. ROLL THREADS AFTER HEAT TREAT
4. IMPRESSION STAMP END AS SHOWN
5. REFERENCE (REF) DIMENSIONS FOR DESIGN PURPOSES ONLY - NOT AN INSPECTION CRITERIA.

REVISIONS

REV	CHANGE	DATE	CHANGED BY

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.

TOLERANCES: ∠ = ± 2°
 .XX = ± .010 .XXX = ± .005

MATERIAL:

FINISH:

SURFACE FINISH: $\sqrt{32}$
 EXCEPT AS NOTED

HEAT TREAT: Rc

DRAWN BY: DATE

CHECKED BY: DATE

APPROVED DATE

REF:



PART NUMBER	PART DESCRIPTION
REV: NEW DATE:	SHEET 1 OF 1
DO NOT SCALE DRAWING	